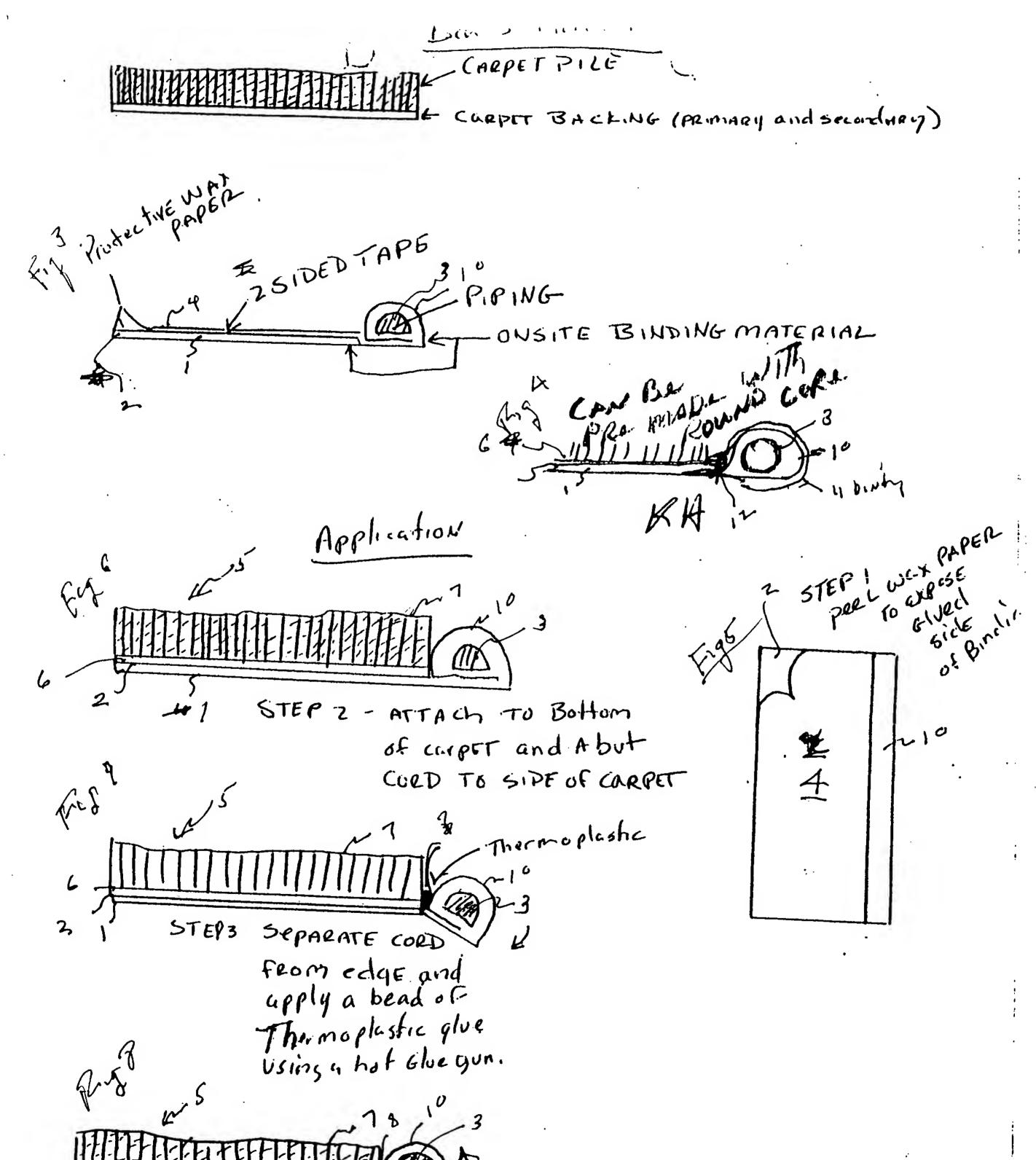
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STEP 4. Battach by folding togethere again ito form a sealed bond